Effective April 2016

MDH-R

6.3 mm x 32 mm Ferrule and axial lead, high breaking capacity, high I²t ceramic tube fuses





Product description

- High breaking capacity and I²t
- + High surge withstand: 20 cycles of 1.2/50 μs 8/20 $\mu s,$ 20 kV/10 kA surge
- UL248-14 compliant
- · Ceramic tube, nickel plated brass end cap
- 6.3 mm x 32 mm form factor
- Ferrule and axial lead options
- Halogen free, lead free, RoHS compliant

Applications

Primary circuit protection:

- Lighting controls
- Surge protectors
- LED and general lighting

Agency information

• cURus Recognition file number: E19180, Vol 7

BUSSMAN

Ordering

• Use ordering number (see page 3 for details)

Packaging suffixes

- BK (100 parts per carton)
- TR (500 parts per roll)



Electrical characteristics

I <u>.</u>	1.01 min hour	2.01 max minute	
21A	4	2	

Product specifications

Part number ¹ Ferrule	Axial lead	Current rating (A)	Voltage rating (V _{AC})	Voltage rating (V _{DC})	Interrupting rating at rated AC voltage (50 Hz) (A _{AC})	Interrupting rating at rated DC voltage (A _{DC})	Typical D C cold resistance (Ω)	Typical pre-arcing¹ I²t (A²s)
MDH- 21-R	MDH-V- 21-R	21	600	150	200	200	0.0024	5100
1. Typical I ² t value	measured at 10 times of	of rated current unde	r DC.		2. Part Number Definition	n: MDH-x-xx-R		

 Part Number Definition: MDH-x-xx-R x = Use "V" code for axial lead, leave blank for ferrule xx= Ampere rating -R suffix = RoHS compliant

Dimensions-mm

Drawing not to scale





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Temperature derating curve



Environmental data

Operating temperature: - 55 °C to 125 °C (with derating)			
Thermal shock: MIL-STD- 202G, Method 107G, test condition B (5 cycles - 65 °C to 125 °C)			
Vibration: MIL-STD- 202G, Method 201A			
Mechanical shock: MIL-STD- 202, Method 213, test condition A			
Humidity: MIL-STD- 202G, Method 103B, Test condition A			
High surge withstand: 20 cycles of 1.2/50 μs - 8/20 μs, 20 kV/10 kA surge			

Ordering codes

The ordering code is the part number replacing the "." with a "-" plus adding the packaging suffix as shown.

Packaging suffixes

- BK (100 parts per carton)
- TR (500 parts per roll)

	Ordering codes			
Part number	BK option	TR option		
Ferrule				
MDH-21-R	MDH-21-R-BK			
Axial lead				
MDH-V-21-R	MDH-V-21-RBK	MDH-V-21-RTR		

Through-hole wave solder profile (axial lead only)

Reflow soldering not recommended



Reference EN 61760-1:2006

Profile Feature		Standard SnPb Solder	Lead (Pb) Free Solder	
Preheat	• Temperature min. (T _{smin})	100°C	100°C	
	• Temperature typ. (T _{styp})	120°C	120°C	
	• Temperature max. (T _{smax})	130°C	130°C	
	• Time (T _{smin} to T _{smax}) (t _s)	70 seconds	70 seconds	
Δ preheat to (max Temperature	150°C max.	150°C max.	
Peak temperat	ture (Tp)*	235°C – 260°C	250°C – 260°C	
Time at peak 1	temperature (t _p)	10 seconds max 5 seconds max each wave	10 seconds max 5 seconds max each wave	
Ramp-down ra	ate	~ 2 K/s min ~3.5 K/s typ ~5 K/s max	~ 2 K/s min ~3.5 K/s typ ~5 K/s max	
Time 25°C to 2	25°C	4 minutes	4 minutes	

Manual solder

350°C, 4-5 seconds. (by soldering iron), generally manual, hand soldering is not recommended.

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